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RBD29929-9-1
Job Sheet 198966



Part No: RBD29929-9-1

Job Qty: 2 pcs

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBD29929-9 Rev 4 IPP Rev. A 19.06.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	2 pcs		10/14/19	0.17	0.10	Waterjet - Omax		2/19/09/07
110	QC 2	2 pcs		10/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2/0/20/07
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120	Conventional Mill - 1 - B4B	2 pcs	10/14/19	0.50 0.50	Conventional Mill - 1 - B4B	
					Conventional Mill - 2 - B4B	
130	QC 2	2 pcs	10/14/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
140	QC 8	2 pcs	10/14/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	

				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150	Small Fab - 2 - B4B	2	10/14/19	0.00 0.20	Small Fab - 1 - B4B
		pcs			Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
					Small Fab - 8 - B4B
160	QC 5	2	10/14/19	0.00 0.00	QC 5 - 10
		pcs			QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
					QC 5 - 61
					QC 5 - 81
170	Packaging 3-1 - Stock - B4B	2	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B
		pcs			Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B

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				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	2	10/14/19	0.00 0.00	QC 21 - SA - 21	DAS
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	9-29

Part Op 100 - Waterjet 2 OMAX (Waterjet 2) 1-Cut as per DWG. DWG. Rev: 4 PROG. Rev: 4 2-Debur if 9-29 OCT 04 2019

Descriptions: necessary

- 110 - (QC2- Inspect parts off machine FAI/FAIB)
- 120 - (Manufacture as per dwg) 1-Machine as per DWG. 2-Debur
- 130 - (QC2- Inspect parts off machine FAI/FAIB)
- 140 - (QC8- Inspect parts - second check)
- 150 - (Small Fab) Using MARKTRONIC engraver engrave as per drawing. NIA
- 160 - (QC5- Inspect part completeness to step on W/O) NIA
- 170 - (Identify as per dwg & Stock Location: W/O)
- 180 - (QC21- Final Inspection - Work Order Release)

Engine expended

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.0480 sf (.024 ea)	100-Waterjet - Omax - 1	5155921

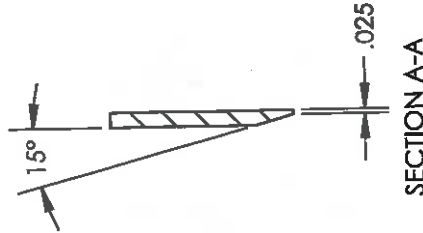
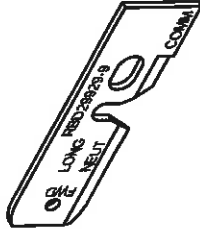
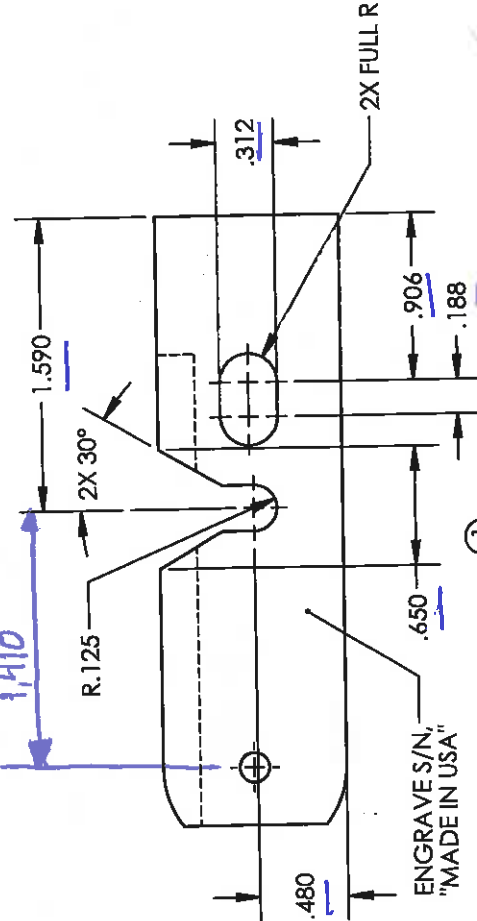
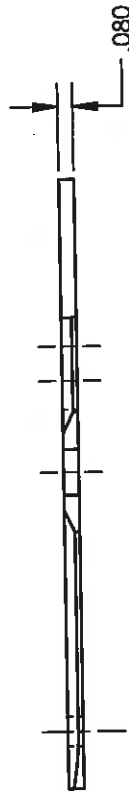
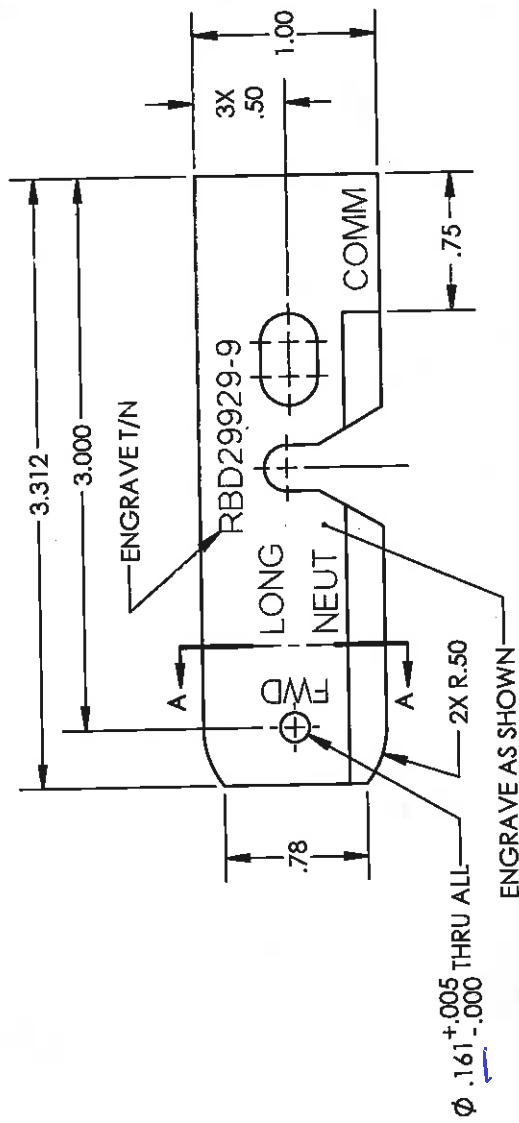
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Omax - 1	M304S14GA	0	27	0

Part Specifications	
Specifications could not be found.	

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REVISIONS			
REV	ECR	DESCRIPTION	
3A		CHD ENGRAVE NOTE F/N-1.	
4	14-0226	-1 DELETED RHTURE HOLE. DELETED DIM .50. ADDED DIMS .78, 3X .50, .188, .906, 2X FULL R, CHD DIMS WAS 30° IS 2X 30°, WAS Ø.161 THRU ALL. ADDED ENGRAVE AS SHOWN NOTE.	



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NOTICE

ORDER NO. 198769190808

DART
AEROSPACE

TITLE		LONGITUDINAL RIGGING TOOL	
DWG NO.		RBD29929-9-1	
REV		4	
MAYL 304 S.S.		UNLESS OTHERWISE SPECIFIED	
REY		DIMENSIONS ARE IN INCHES	
FINISH		FRACTIONS 1/16	
SPEC		.00X ±.006	
DRAWN BY: COLE		.00X ±.01	
CHECKED: CLOUGH		.00X ±.01	
OPPS APPR: ANDERSON		SURFACES = 128	
QA APPR: LINDSAY		1. BREAK ALL SHARP EDGES	
APPROVED: GILBERT		2. DIMENSIONS IN PARENTS APPLY	
		3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
		USED ON MODEL	
		MDExplorer, MD600, MD500	
SCALE		1:1	
DATE		4/22/2002	
SHEET		2 OF 5	

NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date : _____		Sequence #: _____		QTY Affected : _____	
Description Work Order Deviation		Disposition		MRB (QS1042)	
_____		_____		Completed By	
_____		_____		Lead hand / Supervisor	
_____		_____		QC / QA Coordinator	

Root Cause		FAULT CATEGORY									
Operator	☐	Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Outside Tolerance	☐
Manufacturing Process	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Drawing	☐		
Equip/Tooling	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Finish	☐	Part Lost/Missing	☐
Handling/Preservation	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Wrong Stock Pulled	☐	Misread	☐
Material	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Out of Sequence	☐		
Product Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Off-set/Set-up	☐				
Process Improvement	☐	Mislabeled	☐	Fit/Function	☐						
Human Factors	☐	Other/Details:									